



ARTS & CRAFTS KILNS AND ACCESSORIES

Price List September 01, 2022

Price List Arts&Crafts 01.09.2022

Prices in EURO incl. packing, ex works, excl. VAT

Transport charges are mentioned on page 16.

Prices for extras/accessories are only valid when ordered together with a kiln.

For orders less EUR 100,- handling costs of EUR 15,- will be charged.

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Short Delivery Times

Following kilns with Controller B500/C540 are on stock (3ph = 400V) for a quick delivery

Series Top	Top16/R, Top45/L, Top45, Top60, Top60/L, Top60/R, Top80, Top100, Top130, Top140, Top160, Top190, Top190/R, Top220
Series N40E-N100E	N40E, N70E, N70E/R, N100E
Series N140E ff.	N140E, N210E, N280E
Series N100 ff.	N100, N150, N200, N300
Series NW150 ff.	NW150, NW200, NW300

Also for larger kilns we can offer you good manufacturing times.

Technical changes to operate kilns on local power supplies (e.g. 3 x 230V) can be realized without surcharges.
Please doublecheck the available power supply with your local electrician, if you are not sure.

You like to know, how we build your kiln? Please take the time to watch our company movie on www.nabertherm.com.

Standard Equipment Chamber Kilns

Function	N 40 E - N 100 E	N 140 E - N 280 E	N 100 - NW 300/H	N 440 - NW 1500/H
Catalog page	14	12 - 13	8 - 11	8 - 11
Multi-layer insulation with light-weight refractory bricks	●	●	●	●
No use of insulation materials that are classified as carcinogenic according to TRGS 905, Class 1 or 2	●	●	●	●
Rugged, self-supporting, vaulted arch construction	-	●	●	●
Door with durable seal, precisely ground by hand	●	●	●	●
Dual-shell housing, galvanized steel side panels	●	●	●	●
Protected door contact switch	●	●	●	●
Solid state relays ensure low-noise heater operation	●	●	●	●
Removable controller for comfortable operation	●	●	●	●
Air inlet flap closes automatically after residual drying	-	●	●	-
Infinitely adjustable fresh air flap	●	*	*	●
Scope of delivery includes an option for connecting an exhaust air pipe (80 mm diameter)	●	●	●	*
Motor-driven exhaust air flap	-	○	○	●
Five-sided heating on support tubes	-	-	●	●
Three-sided heating, protected in grooves	-	●	-	-
Three-sided heating on support tubes	-	-	-	-
Two-sided heating, protected in grooves	●	-	-	-
Scope of delivery includes 3 ceramic supports and shelf	-	●	-	-
Scope of delivery includes SiC floor plate	-	-	●	●
Scope of delivery includes base	○	●	●	●
Door cover made from structured stainless steel	-	-	●	●

● Standard

○ Option

- Not available

* Already motor-driven in the standard version



N 140E



N 150

Chamber Kilns, heated from five sides, Tmax 1300°C and 1340°C
Model N100 - N2200 and N 100/H - N 2200/H

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Kiln with Controller			Kiln Furniture Set		Optional Transport Support
	Item No.	Price	Item No.	Price	Recommended to protect the kiln from damage during lying transportation
N 100	B500	N-0333NKNE	401 010 106	202,45	150,-
	C540	N-0333NMNE			
N 150	B500	N-0533NKNE	401 010 149	226,90	
	C540	N-0533NMNE			
N 200	B500	N-0631NBNE	401 010 150	302,25	
	C540	N-0631NCNE			
N 300	B500	N-0933NKNE	401 010 109	593,20	
	C540	N-0933NMNE			
N 440	B500	N-1033NKNE	401 010 123	631,30	
	C540	N-1033NMNE			
N 660	B500	N-1233NKNE	401 010 152	931,30	
	C540	N-1233NMNE			
N 1000	B500	N-1333NKNE	401 010 147	1481,00	
	C540	N-1333NMNE			
N 1500	B500	N-1433NKNE	-	3098,00	
	C540	N-1433NMNE			28.360,-
N 2200	B500	N-1533NKNE	-	3388,00	
	C540	N-1533NMNE			35.190,-

Kiln with Controller			Kiln Furniture Set		Optional Transport Support
	Item No.	Price	Item No.	Price	Recommended to protect the kiln from damage during lying transportation
N 100/H	B500	N-03H3NKNE	401 010 106	202,45	150,-
	C540	N-03H3NMNE			
N 150/H	B500	N-05H1NBNE	401 010 148	242,25	
	C540	N-05H1NCNE			
N 200/H	B500	N-06H3NKNE	401 010 151	313,75	
	C540	N-06H3NMNE			
N 300/H	B500	N-09H3NKNE	401 010 109	593,20	
	C540	N-09H3NMNE			
N 440/H	B500	N-10H3NKNE	401 010 123	631,30	
	C540	N-10H3NMNE			
N 660/H	B500	N-12H3NKNE	401 010 152	931,30	
	C540	N-12H3NMNE			
N 1000/H	B500	N-13H3NKNE	401 010 147	1481,00	
	C540	N-13H3NMNE			
N 1500/H	B500	N-14H3NKNE	-	3098,00	
	C540	N-14H3NMNE			30.720,-
N 2200/H	B500	N-15H3NKNE	-	3388,00	
	C540	N-15H3NMNE			37.760,-

Item no. are valid for standard version with 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.

Kiln Furniture	Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Scope of delivery kiln furniture set		
						Cone 50 mm	Cone 100 mm	Shelve
	► N 100..	490 x 350 x 17	43,00	691 600 183	401 010 106	9	6	4
	► N 150..	490 x 400 x 17	46,00	691 602 196	401 010 149	12	9	4
	► N 150/H	490 x 380 x 17	45,00	691 602 195	401 010 148	15	15	4
	► N 200..	490 x 420 x 17	48,00	691 602 197	401 010 150	15	15	5
	► N 200/H	490 x 450 x 17	48,00	691 602 197	401 010 151	15	20	5
	► N 300..	500 x 320 x 18	43,00	691 600 966	401 010 109	36	42	10
	► N 440..	550 x 360 x 18	46,00	691 600 836	401 010 123	18	60	10
	► N 660..	550 x 500 x 18	76,00	691 602 199	401 010 152	18	60	10
	► N 1000..	475 x 375 x 18	63,00	691 605 017	401 010 147	20	80	20
	► N 1500..	400 x 390 x 15	33,00	691 600 182	-	0	400	66
	► N 2200..	400 x 390 x 15	33,00	691 600 182	-	0	440	72
	Cone	40 Ø x 50	1,85	691 600 185	> N300.. 2 shelves per level			
	Cone	40 Ø x 100	2,30	691 600 951	> N1000: 4 or 6 shelves per level			

Additional Equipment see Page 7

Kiln with controller	Price	Kiln Furniture Set		Optional Transport Support Recommended to protect the kiln from damage during lying transportation
		Item No.	Price	
NW 150 B500	10.180,-	401 010 148	242,25	150,-
C540	10.490,-			
NW 200 B500	11.330,-	401 010 151	313,75	
C540	11.640,-			
NW 300 B500	15.440,-	401 010 109	593,20	
C540	15.750,-			
NW 440 B500	17.050,-	401 010 123	631,30	-
C540	17.360,-			
NW 660 B500	22.380,-	401 010 152	931,30	
C540	22.690,-			
NW 1000 B500	28.120,-	401 010 147	1481,00	
C540	28.430,-			

NW 150/H B500	10.950,-	401 010 148	242,25	150,-
C540	11.260,-			
NW 200/H B500	12.580,-	401 010 151	313,75	
C540	12.890,-			
NW 300/H B500	16.600,-	401 010 109	593,20	
C540	16.910,-			
NW 440/H B500	18.600,-	401 010 123	631,30	-
C540	18.910,-			
NW 660/H B500	23.170,-	401 010 152	931,30	
C540	23.480,-			
NW 1000/H B500	30.610,-	401 010 147	1481,00	
C540	30.920,-			

Kiln Furniture				Scope of delivery kiln furniture set				
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelve	
▶ NW 150..	490 x 380 x 17	45,00	691 602 195	401 010 148	15	15	4	
▶ NW 200..	490 x 450 x 17	48,00	691 602 198	401 010 151	15	20	5	
▶ NW 300..	500 x 320 x 18	43,00	691 600 966	401 010 109	36	42	10	
▶ NW 440..	550 x 360 x 18	46,00	691 600 836	401 010 123	18	60	10	
▶ NW 660..	550 x 500 x 18	76,00	691 602 199	401 010 152	18	60	10	
▶ NW 1000..	475 x 375 x 18	63,00	691 605 017	401 010 147	20	80	20	
Cone	40 Ø x 50	1,85	691 600 185	> NW300ff. 2 shelves per level				
Cone	40 Ø x 100	2,30	691 600 951	> NW1000ff. 4 shelves per level				

Additional Equipment see Page 7

Chamber Kilns, heated from three sides
N 140E - N 280E

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Kiln with Controller			Kiln Furniture Set		Optional Transport Support				
	Item No.	Price	Item No.	Price	Recommended to protect the kiln from damage during lying transportation				
N 140E	B500	NE04-3NKNE	6.090,-	401 010 103	220,00				
	C540	NE04-3NMNE	6.400,-						
N 210E	B500	NE07-3NKNE	7.050,-	401 010 104	272,90				
	C540	NE07-3NMNE	7.360,-						
N 280E	B500	NE08-3NKNE	7.700,-	401 010 105	325,80				
	C540	NE08-3NMNE	8.010,-						
<p>Kilns N 140E, N 210E and N 280E are also available as version "... LE" for operation at 1ph power supplies with fuse of 32A (N 140LE) or 50A (N 210LE and N 280LE) at 230V 1/N/PE (Tmax 1100°C) for the same price; item no varies.</p> <p>The item no. is valid for standard version with 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.</p>									
Kiln Furniture									
Shelves for..	Dimension in mm	Price	Item No.	Set-Item No.	Scope of delivery kiln furniture set				
					Cone 50 mm	Cone 100 mm	Shelves		
► N 140E	550 x 360 x 18	46,00	691 600 836	401 010 103	12	6	4		
► N 210E	550 x 410 x 18	46,00	691 600 837	401 010 104	12	9	5		
► N 280E	550 x 440 x 18	46,00	691 600 838	401 010 105	12	12	6		
Cone	40 Ø x 50	1,85	691 600 185						
Cone	40 Ø x 100	2,30	691 600 951						

Chamber Kilns, heated from two sides
N 40E - N 100E

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Kiln with Controller			Kiln Furniture Set						
	Item No.	Price	Item No.	Price					
N 40E	B500	NE01-3NKNA	3.260,-	401 010 139	150,45	Technical data like N40E, but with increased power rating of 5.5 kW			
	C540	NE01-3NMNA	3.570,-						
N 40E/R	B500	NE01R3NKNE	3.580,-	401 010 112	150,45	Technical data like N70E, but with increased power rating of 5.5 kW			
	C540	NE01R3NMNE	3.890,-						
N 70LE	B500	NE02L3NKNA	3.750,-	401 010 102	162,45	Reduced power rating 5.5 kW - T.max. 1100°C			
	C540	NE02L3NMNA	4.060,-						
N 70E	B500	NE02-3NKNA	3.640,-						
	C540	NE02-3NMNA	3.950,-						
N 70E/R	B500	NE02R3NKNE	3.860,-						
	C540	NE02R3NMNE	4.170,-						
N 100LE	B500	NE03L3NKNE	5.150,-						
	C540	NE03L3NMNE	5.460,-						
N 100E	B500	NE03-3NKNE	5.150,-						
	C540	NE03-3NMNE	5.460,-						
<p>Kiln N 100E is also available as version .. /LE for operation at 1ph power supplies with fuse of 32A at 230V 1/N/PE (Tmax 1100°C); item no varies.</p> <p>Item no. are valid for standard version with 230V 1/N/PE resp. 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.</p>									
Kiln Furniture Set									
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Scope of delivery kiln furniture set				
					Cone 50 mm	Cone 100 mm	Shelves		
► N 40E ..	340 x 320 x 13	30,00	691 600 835	401 010 139	9	6	4		
► N 70E ..	340 x 370 x 13	30,00	691 600 181	401 010 112	9	6	4		
► N 100E	390 x 400 x 15	33,00	691 600 182	401 010 102	9	6	4		
Cone	40 Ø x 50	1,85	691 600 185						
Cone	40 Ø x 100	2,30	691 600 951						

Additional Equipment see Page 7

Chamber Kilns
N100 - N2200/H and NW150 - NW1000/H

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Additional Equipment	Surcharge Price
▶ Door Lock Set, Consisting of 2 Locks and 2 Keys (Art. 401010154) for N100 - N660/H and NW150 - NW660/H	150,-
▶ Observation Hole 15 mm inner Ø in the Door for N100 - N660/H and NW150 - NW1000/H	130,-
▶ Door Hinge Left Side	260,-
▶ Cooling Fan A25 for N100 - N300/H and NW150 - NW300/H, by Extra Function of Controller	380,-
▶ Cooling Fan A25 incl. Automatic Air Inlet Flap for N100/H - N300/H and NW150 - NW300/H	590,-
▶ Fresh Air Fan DNG (controlled cooling) for N100 - N300/H, NW150 - NW300/H, incl. Controller P570	5.050,-
▶ Fresh Air Fan DNG (controlled cooling) for N440 - N660/H, NW440 - NW660/H, incl. Controller P570	4.100,-
▶ Fresh Air Fan RD5 (controlled cooling) for N1000 - N2200/H and NW1000.., incl. Controller P570	5.540,-
▶ Potential-free Contact for Switching on an Exhaust Air System incl. Alarm Function by Extra Function of Controller	530,-
▶ Controller P570 (instead of C540)	420,-
Motor-Driven Air Inlet Flap by Extra Function of Controller	
▶ Automatic Opening and Closing Air Inlet Flap for N100 - N300/H and NW150 - NW660/H	210,-
Motor-Driven Vapor Vent Flap by Extra Function of Controller	
▶ Automatic Opening and Closing for N 100 - N300.. and NW150 - NW300..	950,-
Bottom Heating Controlled as 2nd Heating Zone by Controller P570	
▶ for N100 / N150.. / N200.. / NW150.. / NW200..	920,-
▶ for N300.. / N440 / N660.. / NW300.. / NW440.. / NW660..	1.210,-
Exhaust Hood out of Stainless Steel	
▶ for N100.. - N660.. and NW150.. - NW660..	1.400,-
▶ for N1000.. - N2200.. and NW1000..	1.970,-
▶ Exhaust with special diameter, if required	380,-
Loading Rack	
▶ for N150.. - N300..	550,-
▶ for N440.. - N660..	800,-
▶ Pallet lift truck for loading rack	1.320,-
2. Bogie	
▶ NW440 - NW440/H	3.290,-
▶ NW660 - NW660/H	3.860,-
▶ NW1000 - NW1000/H	5.080,-
Base Modifications (only for N100 - N300.. - Not for NW..)	
▶ Base in Special Height, to be mentioned with order (Kiln can be reduced by max. 400mm)	150,-
▶ Base on Castors	180,-
▶ Transport Support for N100 - N300/H (recommended for deliveries via stairs and lying transport)	150,-

Chamber Kilns
N140E - N280E

Additional Equipment	Surcharge Price
▶ Base in Special Height, to be mentioned with order (Kiln can be reduced by max. 400mm)	150,-
▶ Door Lock Set, Consisting of 2 Locks and 2 Keys (Art. 401010154)	150,-
▶ Controller P570 (statt C540)	420,-
▶ Potential-free Contact for Switching on an Exhaust Air System incl. Alarm Function by Extra Function of Controller	530,-
Motor-Driven Air Inlet Flap by Extra Function of Controller	
▶ Automatic Opening and Closing	210,-
▶ Automatic Opening and Closing incl. Cooling Fan A25	600,-
Motor-Driven Vapor Vent Flap by Extra Function of Controller	
▶ Automatic Opening and Closing by Extra Function of Controller	950,-
▶ Exhaust Hood out of Stainless Steel	1.400,-
▶ Transport Support (recommended for deliveries via stairs and lying transport)	150,-

Chamber Kilns
N40E - N100E

Additional Equipment	Surcharge Price
▶ Base (Item No. 601 405 142 for N40E resp. 601 405 136 for N 70E and 601 405 522 for N100E)	240,-
▶ Castors for Base (Item No. 401 010 155)	130,-
▶ Controller P570 (instead of C540)	420,-

Scope of Delivery Top.. / Controller

Controller

Intuitive usage of our controllers are one of the highest priorities during the development. All controllers are designed for a simple operation for each kiln model and the its main application. Basic controller for all pottery kilns is B500. For fusing kilns controller C540 is standard.

	R7	B500	C540	P570
Number of programs	1	5	10	50
Segments	2	4	20	40
Extra-Functions (e.g. fan or autom.flaps) maximum	2	2	2	2-6
Maximum number of control zones	1	1	1	3
Drive of manual zone regulation		●	●	●
Auto tune		●	●	●
Status messages in clear text		●	●	●
Data input via jog dial and buttons		●	●	●
Entering program names (i.e. glaze firing)		●	●	●
Keypad lock		●	●	●
Skip-button for segment jump		●	●	●
Program entry in steps of 1°C or 1min	●	●	●	●
Start time configurable (e.g.to use night power rates)		●	●	●
Switch-over °C/°F	○	●	●	●
kWh meter		●	●	●
Operating hour counter		●	●	●
Real time clock		●	●	●
NTLog for Nabertherm Controller		●	●	●
Interface for MV-/VCD- software		○	○	○
Malfunction memory		●	●	●
Controller removable		●	●	●

● Standard

○ Option



Toplader

Nabertherm kilns have already in the basic version a large scope of delivery. You can focus complete on your art work, without studying kiln technology when buying a Nabertherm kiln.

We stock the most common kilns for a quick dispatch.

Top-Quality:	Top16/R	Top45..	Top60	Top80	Top100	Top130	Top140	Top160	Top190	Top220	HO70..	HO100
Adjustable air inlet and outlet	●	●	●	●	●	●	●	●	●	●	●	●
Fast switching, low noise solid state relais	●	●	●	●	●	●	●	●	●	●	●	●
Base complete on castors		●	●	●	●	●	●	●	●	●	●	●
Multilayer insulation	●	●	●	●	●	●	●	●	●	●	●	●
Housing made of structured stainless steel	●	●	●	●	●	●	●	●	●	●	●	●
Powerful gas dampers for easy lid opening		●	●	●	●	●	●	●	●	●	●	●
Heating all around, embedded in groves	●	●	●	●	●	●	●	●	●	●	●	●
Type "S" thermocouple	●	●	●	●	●	●	●	●	●	●	●	●
Intuitiv to use controller B500	●	●	●	●	●	●	●	●	●	●	●	●
Bottom heating						○	○	○	○	○		
Raised Base		○	○	○								
Controller C540	○	○	○	○	○	○	○	○	○	○	○	○
DEKRA certification	●	●	●	●	●	●	●	●	●	●	●	●

● Standard

○ Option



Top Loaders, Round / Oval
Top16/R - Top220

Kiln with controller			Kiln Furniture Set	
	Item No.	Price	Item No.	Price
Top16/R	B500	TOP0241KN1	401 010 113	60,10
	C540	TOP0241MN1		
Top45/L	B500	TOP0443KN1	401 010 096	98,40
	C540	TOP0443MN1		
Top45	B500	TOP0443KN2		
	C540	TOP0443MN2		
Top45/R	B500	TOP0443KN4	401 010 097	128,45
	C540	TOP0443MN4		
Top60/L	B500	TOP0644KN1	401 010 097	128,45
	C540	TOP0644MN1		
Top60	B500	TOP0644KN2	401 010 097	128,45
	C540	TOP0644MN2		
Top60/R	B500	TOP0644KN3	401 010 100	252,35
	C540	TOP0644MN3		
Top80	B500	TOP0843KN2	401 010 098	162,45
	C540	TOP0843MN2		
Top80/R	B500	TOP0843KN6		
	C540	TOP0843MN6		
Top100	B500	TOP1043KN1	401 010 098	162,45
	C540	TOP1043MN1		
Top100/R	B500	TOP1043KN8	401 010 098	162,45
	C540	TOP1043MN8		
Top130	B500	TOP1343KN1	401 010 100	252,35
	C540	TOP1343MN1		
Top140	B500	TOP1443KN1	401 010 099	239,85
	C540	TOP1443MN1		
Top140/R	B500	TOP1443KN7	401 010 099	239,85
	C540	TOP1443MN7		
Top160	B500	TOP1643KN1	401 010 100	252,35
	C540	TOP1643MN1		
Top190	B500	TOP1943KN4	401 010 100	252,35
	C540	TOP1943MN4		
Top190/R	B500	TOP1943KN7	401 010 100	252,35
	C540	TOP1943MN7		
Top220 **	B500	TOP2244KN1	401 010 129	438,90
	C540	TOP2244MN1		

** Top220 including bottom heating and manual zone control

The item no. is valid for standard versions with 230V 1/N/PE resp. 400V 3/N/PE. In case of a different voltage the item no. will be different.

Additional Equipment	Surcharge Price
▶ Raised base, per level + 130 mm (for Top45.. and Top60..), Art.No. 6000063632	120,-
▶ Bottom Heating and Manual Zone Control (for Top80 - Top190)	420,-
▶ Professional Robust Castors for Top45 to Top100 and Top220: 4 pcs (401010156)	120,-
for Top130, Top140, Top160 and Top190: 6 pcs.(401010157)	170,-

Kiln Furniture Set				Scope of delivery kiln furniture set				
Shelves for	Dimension in mm	Price	Item No.	Set Item No.	Cones 50 mm	Cones 100 mm	Shelves	
▶ Top 16/R	225 Ø x 10	24,50	691 600 954	401 010 113	6	0	2	
▶ Top 45..	350 Ø x 10	24,50	691 600 397	401 010 096	6	6	3	
▶ Top 60..	350 Ø x 10	24,50	691 600 397	401 010 097	9	6	4	
▶ Top 80 - Top 100	420 Ø x 12	33,00	691 600 440	401 010 098	9	6	4	
▶ Top 140	470 Ø x 12	40,50	691 600 833	401 010 099	9	9	5	
▶ Top 130/ 160/ 190	520 Ø x 15	43,00	691 600 834	401 010 100	9	9	5	
▶ Top 220	550 w. R275	63,00	691 601 125	401 010 129	18	12	6	
Cone	40 Ø x 50	1,85	691 600 185	Top220 - 2 Shelves per Level				
Cone	40 Ø x 100	2,30	691 600 951					

Kiln with Controller				Kiln Furniture Set	
	Item No.	Price	Item No.	Price	
HO70/L 1200°C	B500	HO07032KN1	3.450,-	401 010 101	150,45
	C540	HO07032MN1	3.760,-		
HO70/R	B500	HO07033KN2	3.780,-		
	C540	HO07033MN2	4.090,-		
HO100	B500	HO10033KN6	4.490,-	401 010 102	162,45
	C540	HO10033MN6	4.800,-		

Item no. are valid for standard version with 230V 1/N/PE resp. 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.

Kiln Furniture				Scope of delivery Kiln Furniture Sets				
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves	
▶ HO70..	340 x 370 x 13	30,00	691 600 181	401 010 101	9	6	4	
▶ HO100	390 x 400 x 15	33,00	691 600 182	401 010 102	9	6	4	
Cone	40 Ø x 50	1,85	691 600 185					
Cone	40 Ø x 100	2,30	691 600 951					



HO70/R

Gas-Fired Chamber Kilns

NB 150 - NB 600

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Kiln with Controller			Kiln Furniture Set					
	Item No.	Price	Item No.	Price				
NB 150	B500	NB150B500	16.120,-	401 010 142	289,00			
NB 300	B500	NB300B500	18.880,-	401 010 143	501,50			
NB 400	B500	NB400B500	23.920,-	401 010 144	638,90			
NB 600	B500	NB600B500	27.160,-	401 010 145	958,90			
<p>Gas type: Must be announced with the order! Possible gas types: Propane gas (calorific value at least 28 kWh/m³, not condensing in the pipeline) or Natural gas (9,9 kWh/m²)</p> <p>Connecting pressure Max. 500 mbar Pressure at full load Min. 45 mbar at the connection port (lower pressure on request)</p>								
Additional Equipment						Surcharge		
						Price		
▶ Observation hole in the door						130,-		
▶ Door hinge left side						210,-		
▶ Controller C540 (instead of B500)						310,-		
Kiln Furniture Set								
					Scope of delivery kiln furniture sets			
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves	
▶ NB 150..	530 x 350 x 18	46,00	691 605 018	401 010 142	12	36	4	
▶ NB 300..	450 x 350 x 18	43,00	691 605 019	401 010 143	18	54	8	
▶ NB 400..	500 x 375 x 18	44,00	691 605 020	401 010 144	18	72	10	
▶ NB 600..	550 x 500 x 18	76,00	691 602 199	401 010 145	18	72	10	
Cone	40 Ø x 50	1,85	691 600 185	(two shelves per level)				
Cone	40 Ø x 100	2,30	691 600 951					

RAKU Kiln incl. furniture set

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Kiln			Kiln Furniture Set					
	Item No.	Price	Item No.	Price				
RAKU 100	001 160 103	2.830,-	-	incl.				
RAKU Burner	693 800 008	670,-						
Bottle Connection	693 800 013	290,-						
Temperature Gauge incl. thermocouple	801 100 014	170,-						
RAKU 100 complete	001 160 103	3.960,-	-	incl.				
Additional Equipment						Surcharge		
						Price		
▶ Gloves Tmax 900°C (Item No. 491 041 101)						161,-		
▶ Tong (Item No. 491 003 003)						84,-		
Kiln Furniture included								
					Scope of delivery kiln furniture set			
Shelve for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves	
▶ RAKU 100	350 x 350 x 10	-	6000 105 972	401 010 096	8	16	3	
Cone	40 Ø x 50	-	691 600 185					
Cone	40 Ø x 100	-	691 600 951					



RAKU 100

All Furnaces with Controller C540			Kiln Furniture Set	
	Item No.	Price	Item No.	Price
GF 75	GF-00851MN1	5.990,-	401 010 131	83,55
GF 75/R	GF-00851MN2	6.160,-	401 010 131	83,55
GF 190	GF-01951MN5	8.460,-	401 010 132	107,10
GF 190LE	GF-01951MN2	8.460,-	401 010 132	107,10
GF 240	GF-02451MN2	9.950,-	401 010 133	194,20
GF 380	GF-03851MN2	13.040,-		
GF 420	GF-04251MN2	15.350,-		
GF 520	GF-05251MN2	17.140,-		
GF 600	GF-06051MN2	21.010,-		
GF 920	GF-09251MN2	22.900,-		
GF 1050	GF-10551MN2	25.220,-		
GF 1425	GF-14551MN2	36.150,-		

Fusing Furnaces with Moveable Table				Additional Table
GFM 420	GFM04251MN2	17.250,-		3.040,-
GFM 520	GFM05251MN2	17.970,-		3.040,-
GFM 600	GFM06051MN2	21.870,-		3.560,-
GFM 920	GFM09251MN2	25.750,-		3.790,-
GFM 1050	GFM10551MN2	30.180,-		4.280,-

Additional Equipment	Surcharge Price
▶ Flap with Observation Glass	120,-
▶ Controller P570 (instead of C540)	420,-
▶ Manual Exhaust Flaps in the Lid GF 240 / GF 380 / GF 520 GF 420 / GF 600 / GF 920 / GF 1050 GF 1425	730,- 1.480,- 2.850,-
▶ Automatic Exhaust Flap(s) (Item No. + "B"), Controlled by Extra Function of Controller GF 240 / GF 380 / GF 520 GF 420 / GF 600 / GF 920 / GF 1050 GF 1425	1.180,- 1.940,- 3.470,-

Furniture Set				Scope of delivery kiln furniture set			
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves
▶ GF 75	560 x 500 x 17	78,00	691 601 036	401 010 131	3	-	1
▶ GF 190	490 x 440 x 17	48,00	691 600 184	401 010 132	6	-	2
▶ GF 240	490 x 350 x 17	43,00	691 600 183	401 010 133	12	-	4
Cone	40 Ø x 50	1,85	691 600 185				



GF 240



GFM 920

All Furnaces with Controller C540			Kiln Furniture Set	
	Item No.	Price	Item No.	Price
F 30	F-03021MN1	2.730,-	401 010 121	30,05
F 75 L	F-07521MN2	3.760,-	401 010 146	127,10
F 75	F-07521MN3	3.800,-	401 010 146	127,10
F 110	F-11021MN5	4.480,-	401 010 134	137,10
F 220 with P570	F-22021VN6	5.890,-	401 010 128	438,90

Furnace F 110 is also available as version "...LE" for operation at 1ph power supplies with fuse of 32A at 230V 1/N/PE (Tmax 1100°C); Item no varies.

Item no. are valid for standard version with 230V 1/N/PE resp. 400 V 3/N/PE. Please check technical data with catalog Arts&Crafts.

Additional Equipment	Surcharge
	Price
► Raised Base, per Level + 130 mm (Item no. for F30 = 401010088 / F75.. = 601402652 / F110 = 601402501)	220,-

Furniture Set				Scope of delivery kiln furniture sets			
Shelves for	Dimension in mm	Price	Item No.	Set-Item No.	Cone 50 mm	Cone 100 mm	Shelves
► F 30	350 Ø x 10	24,50	691 600 397	401 010 121	3	-	1
► F 75..	490 x 350 (R245)	58,00	691 601 372	401 010 146	6	-	2
► F 110	R275 x 440	63,00	691 601 125	401 010 134	6	-	2
► F 220	R275 x 440	63,00	691 601 125	401 010 128	18	12	6
Cone	40 Ø x 50	1,85	691 600 185				
Cone	40 Ø x 100	2,30	691 600 951				



F 75



F 30

Glass Beads Cooling Furnace

Furnace with Controller C540			Kiln Furniture Set	
	Item No.	Price	Item No.	Price
MF 5	001 276 750	2.080,-	-	-



MF 5

Ovens for Drying Clay

TR 30 - TR 240

Drying Oven with Controller		Price		Furniture Set	
		Item No.	Price	Item No.	Price
TR 30	R7	TR-032RN	2.390,-		
	B510	TR-032BN	2.650,-		
	C550	TR-032CN	2.880,-		
TR 60	R7	TR-062RN	2.440,-		
	B510	TR-062BN	2.700,-		
	C550	TR-062CN	2.930,-		
TR 120	R7	TR-122RN	3.030,-		
	B510	TR-122BN	3.290,-		
	C550	TR-122CN	3.520,-		
TR 240	R7	TR-242RN	4.950,-		
	B510	TR-242BN	5.210,-		
	C550	TR-242CN	5.440,-		

Additional Equipment	TR 30 /	TR 120	TR 240
	TR 60		
▶ Additional Grid Set	140,-	190,-	250,-
▶ Exhaust Outlet DN80		110,-	
▶ Reinforced Trays for max. 80 kg	200,-	300,-	390,-
▶ Digital Overtemperature Limiter		670,-	
▶ Adjustable Fan Speed Control		300,-	
▶ Observation Window in the Door		880,-	
▶ Access Port Ø 23 mm in the Side Wall		260,-	
▶ Castors for Oven	-	-	350,-

Furniture Sets

Shelves and Cones

Shelves, round			
Dimension in mm	Item No.	for kiln	Price
225 Ø x 10	691 600 954	▶ Top 16/R	24,50
350 Ø x 10	691 600 397	▶ Top 45, Top60, RAKU100, F30	24,50
420 Ø x 12	691 600 440	▶ Top 80, Top 100	33,-
470 Ø x 15	691 600 833	▶ Top 140	41,-
520 Ø x 15	691 600 834	▶ Top 130 / Top160 / Top190	43,-
550x440 w. R275	691 601 125	▶ Top 220, F110, F220	63,-



Shelves, rectangular			
Dimension in mm	Item No.	for kiln	Price
340 x 320 x 13	691 600 835	▶ N40E..	30,-
340 x 370 x 13	691 600 181	▶ HO70.., N70E..	30,-
390 x 400 x 15	691 600 182	▶ HO100, N100E	33,-
490 x 350 x 17	691 600 183	▶ N100, GF240	43,-
490 x 380 x 17	691 602 195	▶ N150/H, NW150	45,-
530 x 350 x 18	691 605 018	▶ NB150	46,-
475 x 375 x 18	691 605 017	▶ N1000, NW1000	63,-
490 x 400 x 17	691 602 196	▶ N150	46,-
490 x 420 x 17	691 602 197	▶ N200	48,-
490 x 440 x 17	691 600 184	▶ GF190	48,-
490 x 450 x 17	691 602 198	▶ N200/H, NW200	48,-
500 x 320 x 18	691 600 966	▶ N300	43,-
450 x 350 x 18	691 605 019	▶ NB300	43,-
550 x 360 x 18	691 600 836	▶ N140E, N440, NW440	46,-
500 x 375 x 18	691 605 020	▶ NB400	44,-
550 x 410 x 18	691 600 837	▶ N210E	46,-
550 x 440 x 18	691 600 838	▶ N280E	46,-
550 x 500 x 18	691 602 199	▶ N660, NW600, NB600	76,-
560 x 500 x 16	691 601 036	▶ GF75	78,-



Cone		
h x Ø in mm	Item No.	Price
50 x 40	691 600 185	1,85
100 x 40	691 600 951	2,15

Cuttings are not possible anymore!

We charge postage in case of a separate delivery of shelves and cones.

Freight Charges DAP (Incoterms 2020) within Europe

Delivery free kerbside

Transport Charges					
Country	DE	BE, DK, LU, NL	AT, CZ, PL	CH, ES, FR, HU, IT, SE, SK, SI	BG, EE, FI, GR, HR, IE, LT, LV, NO, PT, RO
Kiln Volume		Price	Price	Price	Price
< 90 Litre		80,-	90,-	120,-	130,-
up to 140 Litre		120,-	160,-	190,-	200,-
up to 210 Litre	-	150,-	190,-	220,-	250,-
up to 300 Litre		170,-	220,-	250,-	270,-
> 300 Litre		on request			

Other Countries on request.

Delivery to Islands on request.

For models GF75.., GF190, GF240, NW300 and NB300 add EUR 80,- on the a.m. freight charges.

Custom clearance for Switzerland : EUR 40,- / per shipment

Deliveries to the United Kingdom on request

Freight charges for gas heated kilns (NB.. Kilns) on request.

Details without guaranty, subject to alteration

PL1 ENG EURO SEP_2022 (09.22)

Headquarters: Nabertherm GmbH . Bahnhofstr. 20 . 28865 Lilienthal/Bremen, Germany . Tel +49 (04298) 922-0, Fax -129 . contact@nabertherm.de . www.nabertherm.de

Zentrale/Headquarters

Nabertherm GmbH

Bahnhofstr. 20
28865 Lilienthal, Germany
Tel +49 4298 922 0
contact@nabertherm.de

Vertriebsorganisation /Sales Organisation

China

Nabertherm Ltd. (Shanghai)
No. 158, Lane 150, Pingbei Road, Minhang District
201109 Shanghai, China
Tel +86 21 64902960
contact@nabertherm-cn.com

Italien/Italy

Nabertherm Italia
via Trento N° 17
50139 Florence, Italy
Tel +39 348 3820278
contact@nabertherm.it

Spanien/Spain

Nabertherm España
c/Marti i Julià, 8 Bajos 7ª
08940 Cornellà de Llobregat, Spain
Tel +34 93 4744716
contact@nabertherm.es

Frankreich/France

Nabertherm SARL
20, Rue du Cap Vert
21800 Quetigny, France
Tel +33 6 08318554
contact@nabertherm.fr

Schweiz/Switzerland

Nabertherm Schweiz AG
Altgraben 31 Nord
4624 Härkingen, Switzerland
Tel +41 62 209 6070
contact@nabertherm.ch

USA

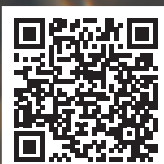
Nabertherm Inc.
64 Reads Way
New Castle, DE 19720, USA
Tel +1 302 322 3665
contact@nabertherm.com

Großbritannien/Great Britain

Nabertherm Ltd., United Kingdom
Tel +44 7508 015919
contact@nabertherm.com

Benelux

Nabertherm Benelux, The Netherlands
Tel +31 6 284 00080
contact@nabertherm.com



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